Qty:

Date: User

Thursday, 8/2/2007 6:44:56 AM

Jean-Luc Menard

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number : 33815

: 10173

Estimate Number P.O. Number

This Issue

: 8/2/2007

: NC

First Issue : 11 : 32574 **Previous Run**

Written By

Prsht Rev.

Checked & Approved By

Comment

: Est D 05.01.31

: MACHINED PARTS

Material change on Step 2 KJ/JLM

Material **Due Date**

: 8/9/2007

: BUSHING

: D2537

: N/A

: A1

: D2537 REV A1

6 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

0.500" 304 SS roundbar

1.0

3.0

4.0

M304R500

0.1203 f(s)/Unit Total: 0.7220 f(s)

Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)

103007 Batch:

2.0 HARDINGE

Comment: Qty.:

HARDINGE CNC LATHE SMALI

SECOND CHECK

PACKAGING RESOURCE #1



Comment: HARDINGE CNC LATHE SMALL

1-Machine as per Folio FA273

2-Deburr and Tumble

QC2

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8



Comment: SECOND CHECK

5.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:__





6

Thursday, 8/2/2007 6:44:56 AM Date: Jean-Luc Menard User:

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33815

Part Number: D2537

07-08-02

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE



07.08.02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.250	+/-0.010	1.253				
0.316	+0.005/-0.000	1 318				
Ø0.438	+0.005/-0.000	1.253				
						And the design of the second s
						· · · · · · · · · · · · · · · · · · ·

Measured by:	160	PI	(J.)	Audited by:	Onk	Prototype Approval:	N/A	
Date:	07/0	8/0	9	Date:	07/08/02	Date:	N/A	_

Rev	Date	Change	Revised by	Approved
Α	03.11.11	New Issue	KJ/RF	-1
В	05.02.17	Added Ø0.438	KJ/JLM of	411

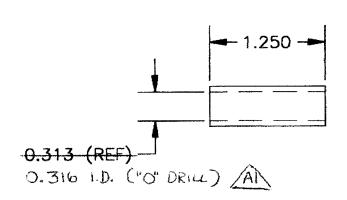




DESIGN B WILL		DRAWN BY B WILLIAMS	DART AEROSPACE LTE VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED		APPROVED	DRAWING NO.	REV. A
M. 19	1	36V	D2537 SHE	ET 1 OF 1
DATE			MLE	SCALE
96:05:	:15	ſ	BUSHING	1:1
Al	02.0	8.30 Mg	0,316 WAS 0,313	

RELEASED PROPERTY OF THE PROPE





MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR COGT WALL

WE 89.09.07